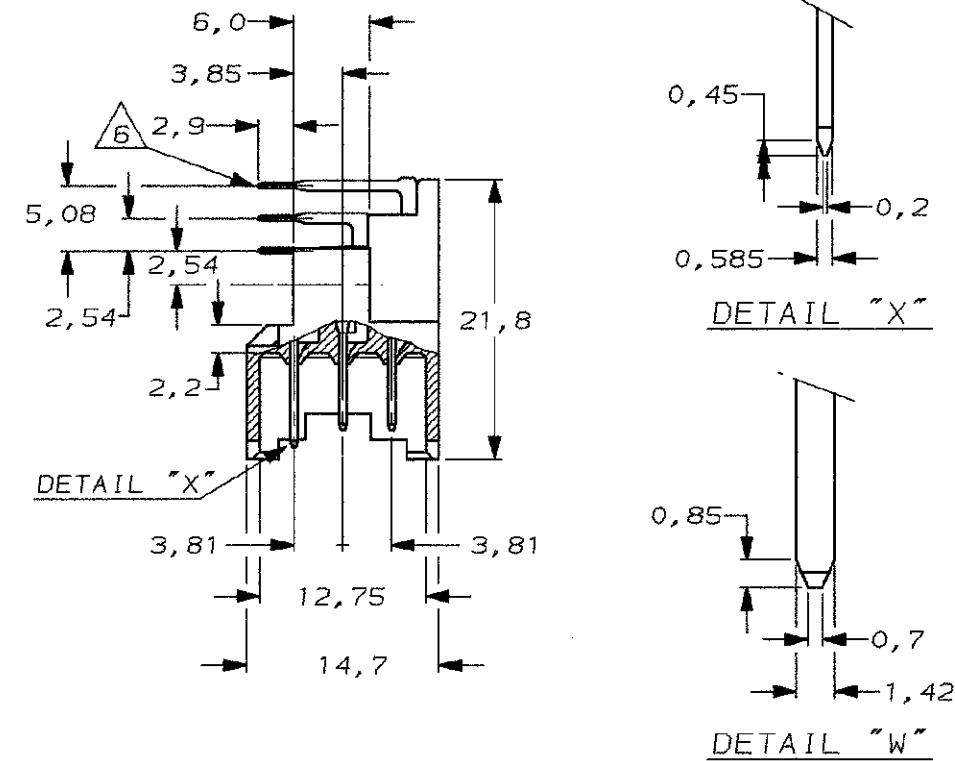
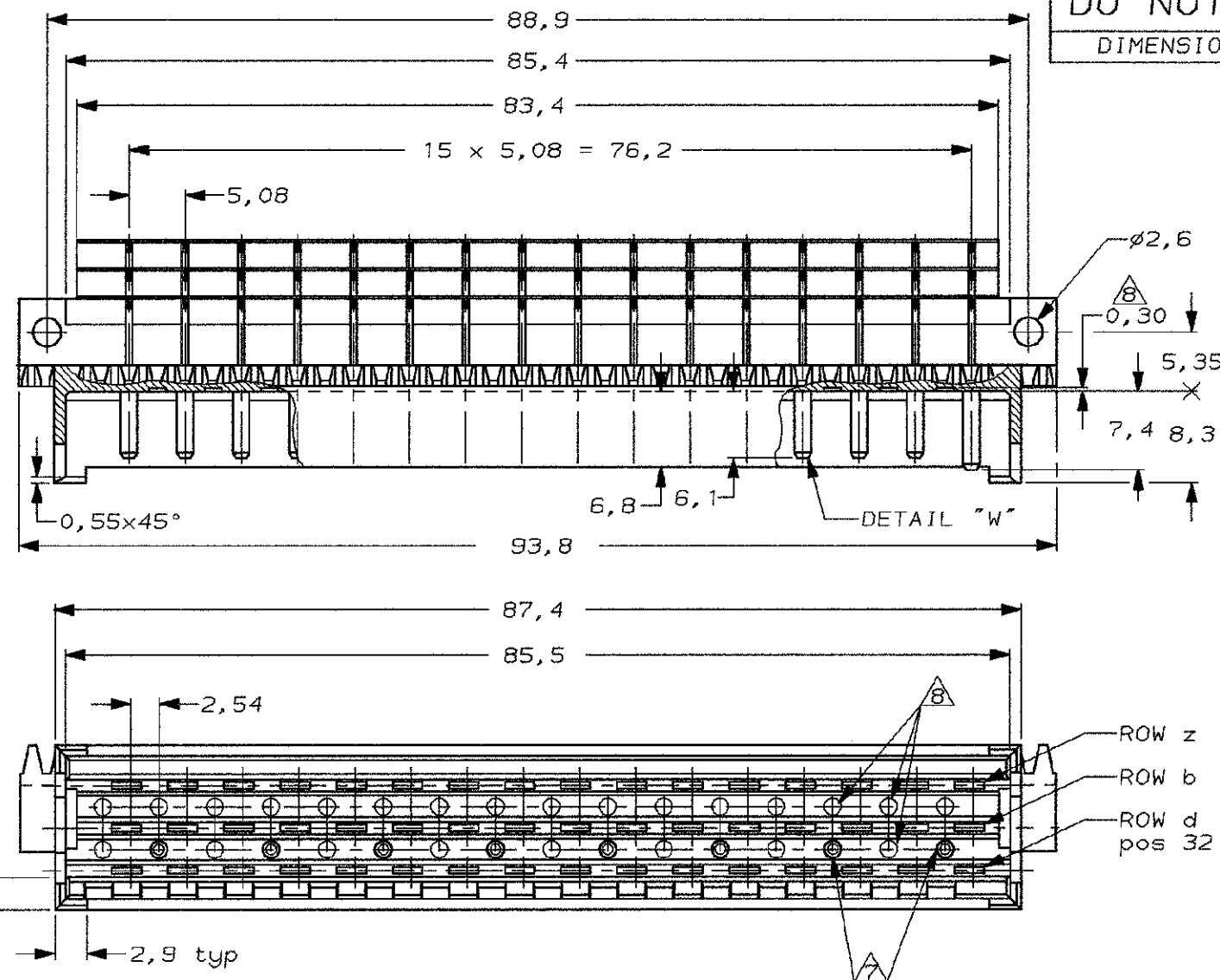


DO NOT SCALE  
DIMENSIONS IN mm

METRIC

THIRD ANGLE  
PROJECTION



POS. NO	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	
F 48 ROW	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

AN ASTERISK , \* , DENOTES A STANDARD CONTACT.  
AN ASTERISK , \* , DENOTES A FMLB CONTACT.

NOTES

- 1 MATERIAL:  
-HOUSING: THERMOPLASTIC POLYESTER, COLOR GREY.  
-CONTACTS: BRASS.
- 2 PLATING CONTACT: 1,25 μm Au OVER 1,25 μm Ni IN CONTACT AREA.  
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
- 3 PLATING CONTACT: 0,8 μm Au OVER 1,25 μm Ni IN CONTACT AREA.  
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
- 4 PLATING CONTACT: 2,0 μm Au OVER 1,25 μm Ni IN CONTACT AREA.  
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
- 5 PLATING CONTACT: 0,4 μm Au OVER 1,25 μm Ni IN CONTACT AREA.  
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
- 6 SOLDER POSTS SUITABLE FOR P.C.B. HOLES  
0,8±0,05 OR 1,0±0,1 DIA.
- 7 8 HOLES SUITABLE FOR KEYING PIN PN. 215916-1.
- 8 KEYING HOLES TO BE DRILLED BY CUSTOMER.

2--8 OBSOLETE	SEE NOTE 5	SEE NOTE 1	2-166095-8
2--7 OBSOLETE	SEE NOTE 4	SEE NOTE 1	2-166095-7
	SEE NOTE 3		2-166095-4
	SEE NOTE 2		2-166095-1

FINISH	MATERIAL	PARTNUMBER
<b>CUSTOMER DRAWING</b> FOR REFERENCE ONLY WILL NOT BE UPDATED		
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<b>AMP</b>		AMP-HOLLAND B.V. 's-Hertogenbosch, The Netherlands.
F	EH-0467-96	J.G. J.G. 21-05-97
E	H-9853	R.v.l. J.v.g. 31.03.93
LTR.	REVISION RECORD	DR. CHK. DATE
DR.:	R.v.Lokven	CHK. J.GIBBELS
DATE:	31.03.93	DATE: 22-5-97
APP.:	-	DATE:
DWG.No.	C-166095	REV.LTR.
		SHEET
		1 OF 1