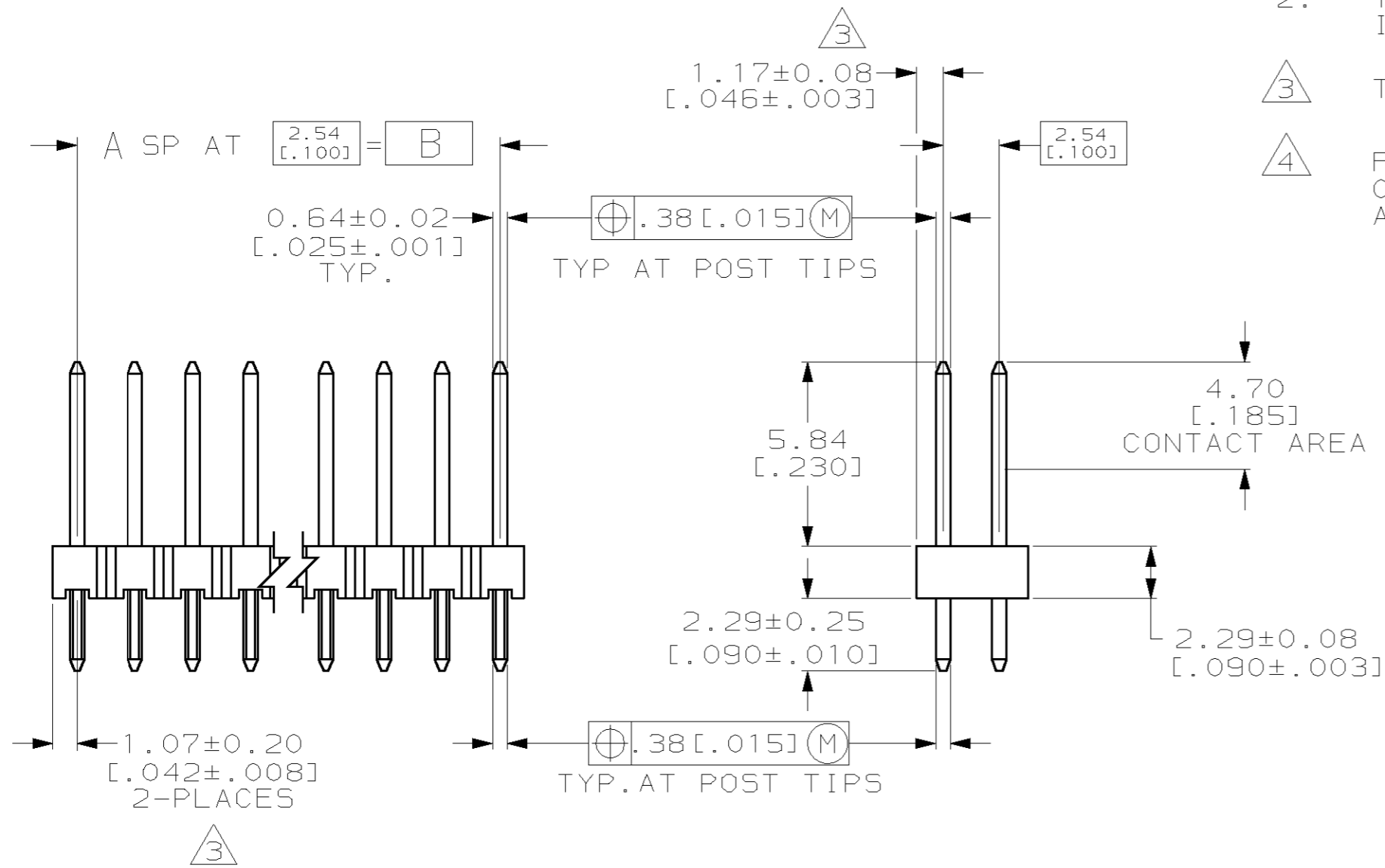
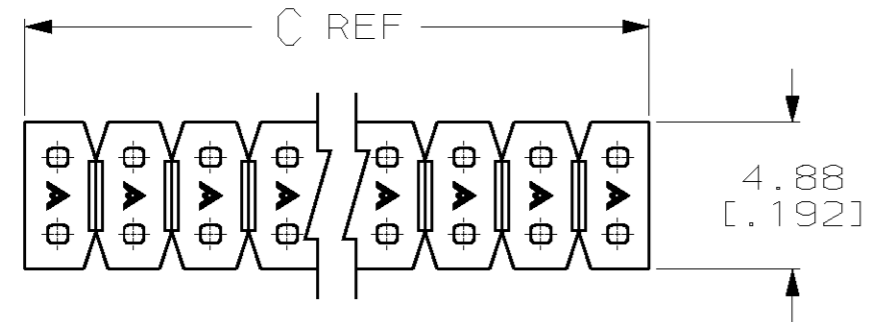
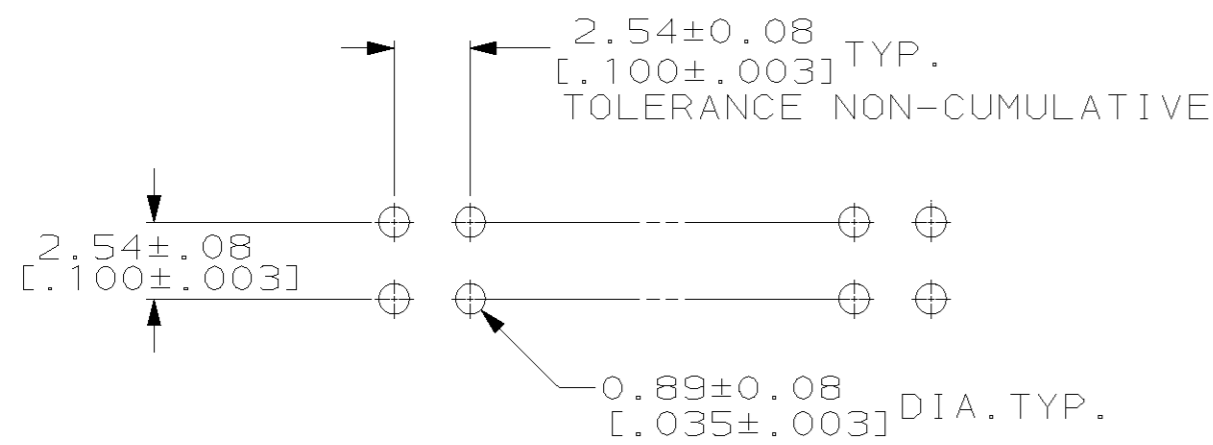


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	39			0 DRAWN	3/6/95	TH	GD
				A EC.0010-0436-95	8/1/95	TH	GD
				B EC.0010-0992-95	8/1/95	TH	GD
				C EC.0010-1181-95	11/6/95	TH	GD
				D EC.0010-1391-95	11/6/95	TH	GD
				E REV PER 0010-0574-96	10/8/96	EB	GD
				F REV PER 0043-0023-96	10/8/96	RB	GD
				G REV PER 0G21-0244-98	30NOV99	BH	JG
				H REV PER 0G3C-0249-99	03FEB00	BH	JG



1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 2. TRUE POSITION TOLERANCE OF THE POSTS TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- (triangle symbol 3) THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- (triangle symbol 4) FINISH: 0.000127 [.000005] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] TIN-LEAD ON SOLDER TAIL ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

.284	.200	2	6	6	146224-1
C	B	A	NO. OF ACTIVE POSN.	NO. OF POSN.	ASSEMBLY PART NUMBER

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DIMENSIONS: mm		CHK	G. DUBNICZKI	3/15/95	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	G. DUBNICZKI	3/15/95	
0 PLC ±- 1 PLC ±- 2 PLC ±0.13(.005) 3 PLC ±- 4 PLC ±- ANGLES ±0°30' FINISH (triangle symbol 4)		PRODUCT SPEC	NAME		
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK, POST: PHOSPHOR BRONZE		APPLICATION SPEC	NAME		HEADER ASSEMBLY, MOD II, BREAKAWAY, DOUBLE ROW, .100 X.100, VERTICAL, .025 SQUARE POST
		WEIGHT	-	SIZE	A2
		CUSTOMER DRAWING	CAGE CODE		00779
		DRAWING NO		SCALE	4:1
		DRAWING NO		SHEET	1 OF 1
		DRAWING NO		REV	H