

APPLICATOR PARTS LIST

TYPE

.250 FLAG FASTON

AMP INCORPORATED
HARRISBURG, PENNA.

HINGEBAR

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	471788
2	INS. CRIMPER	1	472122
3	ANVIL	1	388623
4	ANVIL Insert	1	811045-1
5	SHEAR BLADE	1	565160-8
6	REAR SHEAR PLATE	1	811068-5
7	SHEAR BLADE Spring	1	810410-1
8	FRONT SHEAR PLATE	1	388632-2
9	REAR ANVIL SPACER PLT.		
10	FRONT ANVIL SPACER PLT.		
11	TOOL SPACER		
12	CRIMP SPACER	1	681154-1
13	FRONT STRIP GUIDE	1	1-811052-2
14	REAR STRIP GUIDE	1	388621-1
15	RAM	1	473828
16	Ram Ret. Plt.	1	465604-2
17	ADJ. Plate	1	811010-1
18	Protective Plug	1	23141-1
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	465238-1
21	BASE BLOCK		
22	STRIP GUIDE PLATE		
23	ANVIL HOLDER	1	810423
24	AUX. ANVIL HOLDER		
25	STRIPPER		
26	STRIPPER MOUNT		
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET		
29	STRIPPER BUSHING		
30	STOCK DRAG	1	768663-1
31	STOCK DRAG HANDLE		
32	STOCK DRAG STUD		
33	STOCK DRAG SPRING	2	810135
34	STOCK DRAG ADJ. SCREW		
35	FEED FINGER HOLDER	1	810131
36	FEED FINGER	1	810422
37	FEED FINGER TIP	1	810420
38	FEED FINGER Stud	1	810414-1
39	BASE CASTING	1	570238
40	GUARD, ASSY.	1	457698-4
41	Guard Insert	1	810591

NO.	DESCRIPTION	REQ.	PART NO.	
42	Front Stab Bar	1	811006-1	
43	Anvil Insert Spacer			
44	Hinge Block and Stab	1	810974-1	
45	Hinge Pin	1	811007-1	
46	Guard Front Stab	1	811008-1	
47	Hinge Bar Ass'y.	1	90779-1	
48	Hinge Bar Spring	2	3-23846-5	
49	Strip Guide Stop	2	810417	
50	Strip Hold Down	1	810411	
51	Spacer-Comp. Spring	2	811070-1	
52	Cam Follower Holder	1	810409	
53	Cam Follower	1	24746-1	
54	Spring Bracket	1	810418	
55	Cam Follower Spring	1	810408	
56	Hook Holder	1	810419	
57	Shear Pick Up Hook	1	810416	
58	Hold Down-Hinge Bar	1	811009-1	
59	Depressor Screw	1	810642-1	
60	Washer	4	376482	
61	Feed Finger Spring	1	810421-1	
62	Dowel Pin	2	1-21030-5	
63	Micro-Switch	1	23496-1	
64	Micro-Switch Cover	1	22689-2	
65	Bracket-Micro Switch	1	811074-1	
WASGELKANEROUK				
66	CONNECTOR	1	22787-2	
67	Hook Holder Screw	1	810413	
68	Feed Mech.	1	692140-2	
69	Spacer (Anvil Holder)	1	811223-1	
70	Lead Wire Ass'y.	1	465918-1	
71	Dowel Pin	1	465702-1	
72	Conical Beel Swst. Assy.	1	665050-2	
REV.	REVISION RECORD	DATE	BY	ECN
A	ECN 0150-4112-92	11-92	BY/CE	
B	ECN 0150-4216-93	1-93	BY/CE	
B1	ECN 0150-1106-04	8-04	MY/TE	

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL		175057-1
WIRE SIZE	CRIMP HEIGHT	
12	.068	
14	.059	
16	.053	
18	.049	
CRIMP WIRE	SIZE	TYPE
	.160	TAB loc
INSUL.	.380	0
SLEEVED		.744
INSULATION RANGE	WIRE RANGE	
.110 - .209	18 - 12	
EXPLODED VIEW	A.I. SHEET	
A-6004-3, 4	8011	
REMARKS:		
TOP TOOL MOUNTING		
SEQUENCE FROM RAM		
OUT: 1, 12, 2		
TERM APPL SPEC		
114-5122		
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT		
THIS APPLICATOR IS TO BE USED ON		
AMP-O-LECTRIC	1-471273-3	
AMP-O-MATIC		
SERIAL NO.	DATE SHIPPED	DESIGNED
		Pm 3-18-92
CUSTOMER NAME AND ADDRESS		CHK'D 3-24-92
		APPL 3/26/92
APPLICATOR NUMBER	REV	SHEET
B1	566373-1	1 OF 1

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