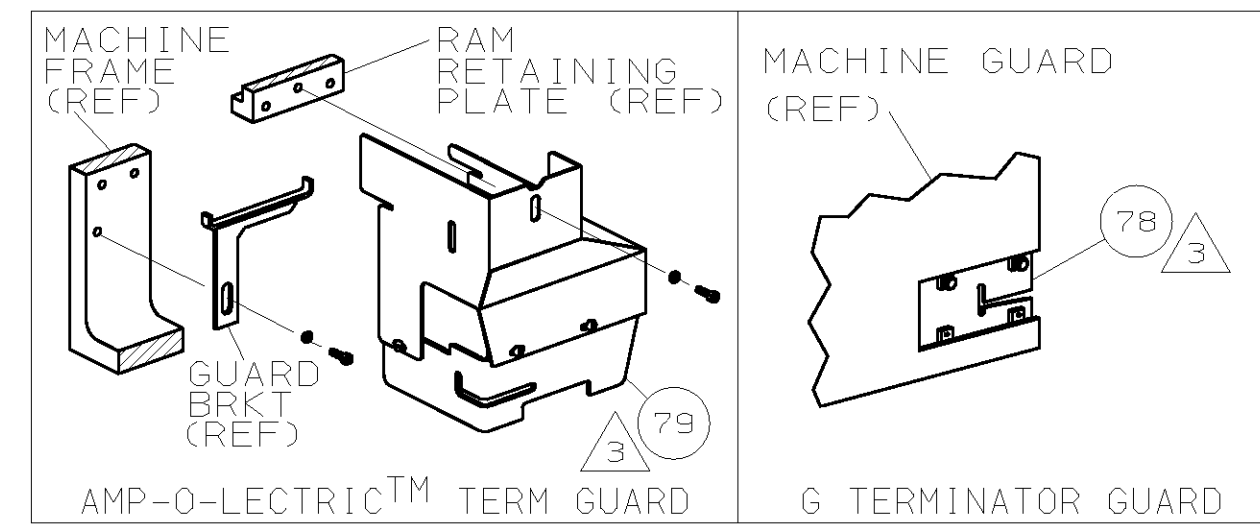
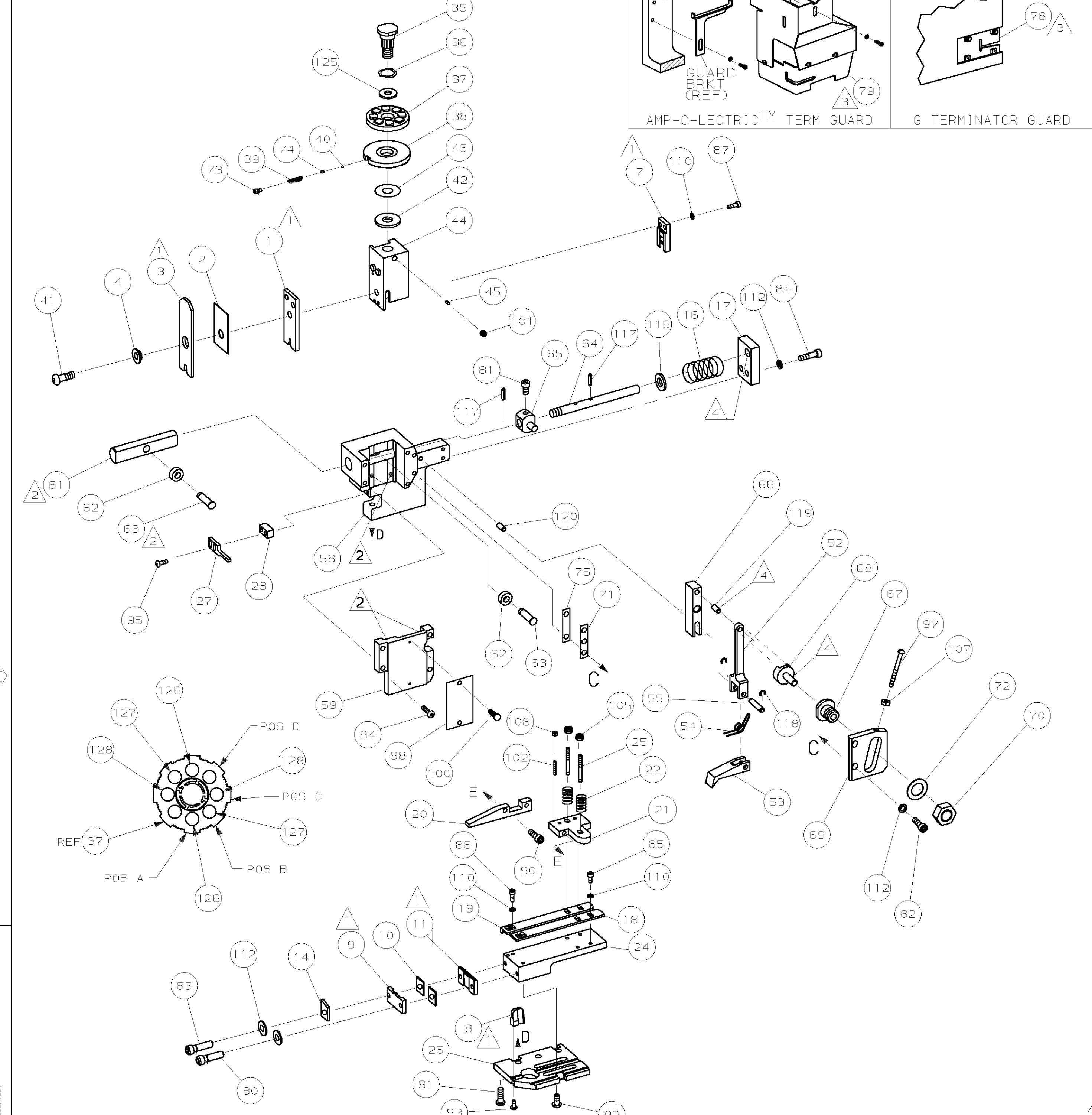


PART NUMBER	REV	FIRST USED
1385241-1	B	122500-1
1385241-2	B	565435-5



TERMINAL NAME: .250 FLAG FASTON™ PIGGYBACK TERMINAL			
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.073 ±.002 [1.85 ±0.05mm]	14	
B	.064 ±.002 [1.63 ±0.05mm]	16	
C	.058 ±.002 [1.47 ±0.05mm]	18	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.110 [2.79mm]	F	18-14
INSUL	.180 [4.57mm]	F	.120-.170
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.125-.155	114-2082	.800	408-8039
			SET UP GAGE
			L2509

REV	QTY	DESCRIPTION	ITEM NO
-1		LEADMAKER & BENCH MODEL G	
-2		BENCH MODEL K	
		MECH POST FEED	
		MECH POST FEED	
1	1	NUT, HEX	70
1	1	PLATE, ADJ	69
1	1	SHAFT, PIVOT	68
1	1	BUSHING	67
1	1	LEVER, INTERMEDIATE	66
1	1	BLOCK, PIVOT	65
1	1	SCR, ADJ	64
1	1	PIN, CAM ROLLER	63
1	1	CAM, ROLLER	62
1	1	ROD, FEED	61
1	1	CAP, RAM	59
1	1	HOUSING	58
1	1	PIN, FEED FINGER	55
1	1	SPRING, FEED FINGER	54
1	1	FINGER, FEED	53
1	1	LEVER, TERMINAL	52
1	1	WASHER, FLAT PRECISION	125
1	1	GENERAL INSTRUCTION PACKAGE	124
1	1	EF APPL INST 408-8039	123
1	1	PIN, DOWEL (Ø.187x1.50)H5G	120
1	1	PIN, DOWEL (Ø.187x.50)LEVER	119
2	2	RING, RET "C" (Ø.187)FD PIN	118
2	2	PIN, STD SPRING (Ø.12)FD ADJ ROD	117
1	1	WASHER, FLAT (Ø5/16) SCR ADJ	116
1	1	WASHER, LOCK (NO.10)FD ROD GDE	114
6	6	WASHER, LOCK (NO.8)SHEAR BL	110
2	2	NUT, HEX (4-40)DRAG	108
1	1	NUT, HEX (6-32)FD ADJ PL	107
2	2	NUT, HEX SL (8-32)DRAG STUD	105
2	2	SCR, SKT SET (4-40x.62)DRAG	102
1	1	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	SCR, BHC (6-32x.38)CAM	99
1	1	PLATE, IDENTIFICATION	98
1	1	SCR, PAN HD (6-32x1.50)FEED ADJ	97
2	2	SCR, BHC (8-32x.50)STRIPPER	95
4	4	SCR, SHC (10-32x.88)H5G CAP	94
1	1	SCR, BHC (8-32x.38 LW)ANVIL	93
4	4	SCR, BHC (1/4-20x.50)ST 6D PL	92
3	3	SCR, BHC (1/4-20x.62)BASE PL	91
2	2	SCR, SHC (4-40x.25)DRAG	90
2	2	SCR, 5HC (8-32x.44)SLUG BLADE	87
2	2	SCR, SHC (8-32x.50)STRIP GUIDE	86
2	2	SCR, SHC (8-32x.38)STRIP GUIDE	85
2	2	SCR, SHC (10-32x.75)FEED ROD GDE	84
1	1	SCR, SHC (10-32x1.25)	83
2	2	SCR, SHC (10-32x.62)FEED ADJ PL	82
1	1	SCR, SHC (10-32x.38)PIVOT BLOCK	81
1	1	SCR, SHC (10-32x1.00)SHEAR PL	80
REF		GUARD, WINDOW	79
-	REF	INSERT, GUARD	78
1	1	SPACER, ADJ PLATE	75
1	1	SPRING, ASSIST	74
1	1	SCR, SKT CAP (6-32x.25)CP DSC	73
1	1	WASHER, FLAT (SPECIAL)	72
1	1	SPACER	71
1	1	SPACER, BLOCK CRIMPER	4
1	1	CRIMPER, INSULATION	3
1	1	SPACER, CRIMPER	2
1	1	CRIMPER, WIRE	1



QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2			354779-2	PIN, WIRE DISC (.3000)C	129
2	2			8-354778-7	PIN, WIRE DISC (.2930)B	127
2	2			6-354778-5	PIN, WIRE DISC (.2820)A	126
1	1			986950-1	WASHER, FLAT PRECISION	125
1	1			217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1			4088039	EF APPL INST 408-8039	123
1	1					122
1	1					121
1	1			1-21030-7	PIN, DOWEL (Ø.187x1.50)H5G	120
1	1			1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
2	2			21045-3	RING, RET "C" (Ø.187)FD PIN	118
2	2			5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	117
1	1			21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
1	1					115
1	1					114
1	1					113
6	6			21024-5	WASHER, LOCK (NO.10)FD ROD GDE	112
1	1					111
6	6			21024-4	WASHER, LOCK (NO.8)SHEAR BL	110
1	1					109
2	2			21018-4	NUT, HEX (4-40)DRAG	108
1	1			21018-5	NUT, HEX (6-32)FD ADJ PL	107
1	1					106
2	2			21022-2	NUT, HEX SL (8-32)DRAG STUD	105
1	1					104
1	1					103
2	2			2-21006-6	SCR, SKT SET (4-40x.62)DRAG	102
1	1			21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2			21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1			1-21002-7	SCR, BHC (6-32x.38)CAM	99
1	1			461264-1	PLATE, IDENTIFICATION	98
1	1			6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
1	1					96
2	2			2-21002-2	SCR, BHC (8-32x.50)STRIPPER	95
4	4			3-21002-0	SCR, SHC (10-32x.88)H5G CAP	94
1	1			22733-8	SCR, BHC (8-32x.38 LW)ANVIL	93
4	4			3-21002-3	SCR, BHC (1/4-20x.50)ST 6D PL	92
3	3			2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
2	2			1-21000-3	SCR, SHC (4-40x.25)DRAG	90
1	1					89
1	1					88
2	2			9-21000-9	SCR, 5HC (8-32x.44)SLUG BLADE	87
2	2			2-21000-7	SCR, SHC (8-32x.50)STRIP GUIDE	86
2	2			2-21000-6	SCR, SHC (8-32x.38)STRIP GUIDE	85
2	2			3-21000-7	SCR, SHC (10-32x.75)FEED ROD GDE	84
1	1			4-21000-0	SCR, SHC (10-32x1.25)	83
2	2			3-21000-6	SCR, SHC (10-32x.62)FEED ADJ PL	82
1	1			3-21000-4	SCR, SHC (10-32x.38)PIVOT BLOCK	81
1	1			3-21000-9	SCR, SHC (10-32x1.00)SHEAR PL	80
REF				455745-1	GUARD, WINDOW	79
-	REF			679532-1	INSERT, GUARD	78
1	1					77
1	1					76
1	1			238305-5	SPACER, ADJ PLATE	75
1	1			690603-1	SPRING, ASSIST	74
1	1			23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
1	1			458109-1	WASHER, FLAT (SPECIAL)	72
1	1			690517-1	SPACER	71

POST-FEED 1 5/8 STROKE POST-FEED 1 1/8 STROKE POST-FEED 1 5/8 STROKE

LOC A LEADMAKER K TERMINATOR BENCH MACHINE G TERMINATOR BENCH MACHINE

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AMP 1756 REV 3-92 02-MAR-05 07:20:10 us016926

RECOMMENDED SPARE PARTS.

- 1 GREASE LIGHTLY.
- 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4 ITEM 78 USED WITH G TERMINATOR ONLY.

QTY REOD PER ASSY PARTS LIST

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

REV	QTY	DESCRIPTION	ITEM NO
-2	-1		

REVISION RECORD

REV	DATE	DESCRIPTION
A	CE MAY01	

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

TOLERANCES UNLESS OTHERWISE SPECIFIED:

- 2 PLC DEC ±
- 3 PLC DEC ±
- 4 PLC DEC ±
- ANGLES ±
- SURF TEXTURE: ✓
- REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR C.ERISMAN APP T.ELBIN OBMAR01

CHK - REL -

NAME END FEED HDM APPLICATOR MACHINE REF MINI APPL

SCALE - DWG NO 1385241 SHEET 1 OF 1 REV B

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO -