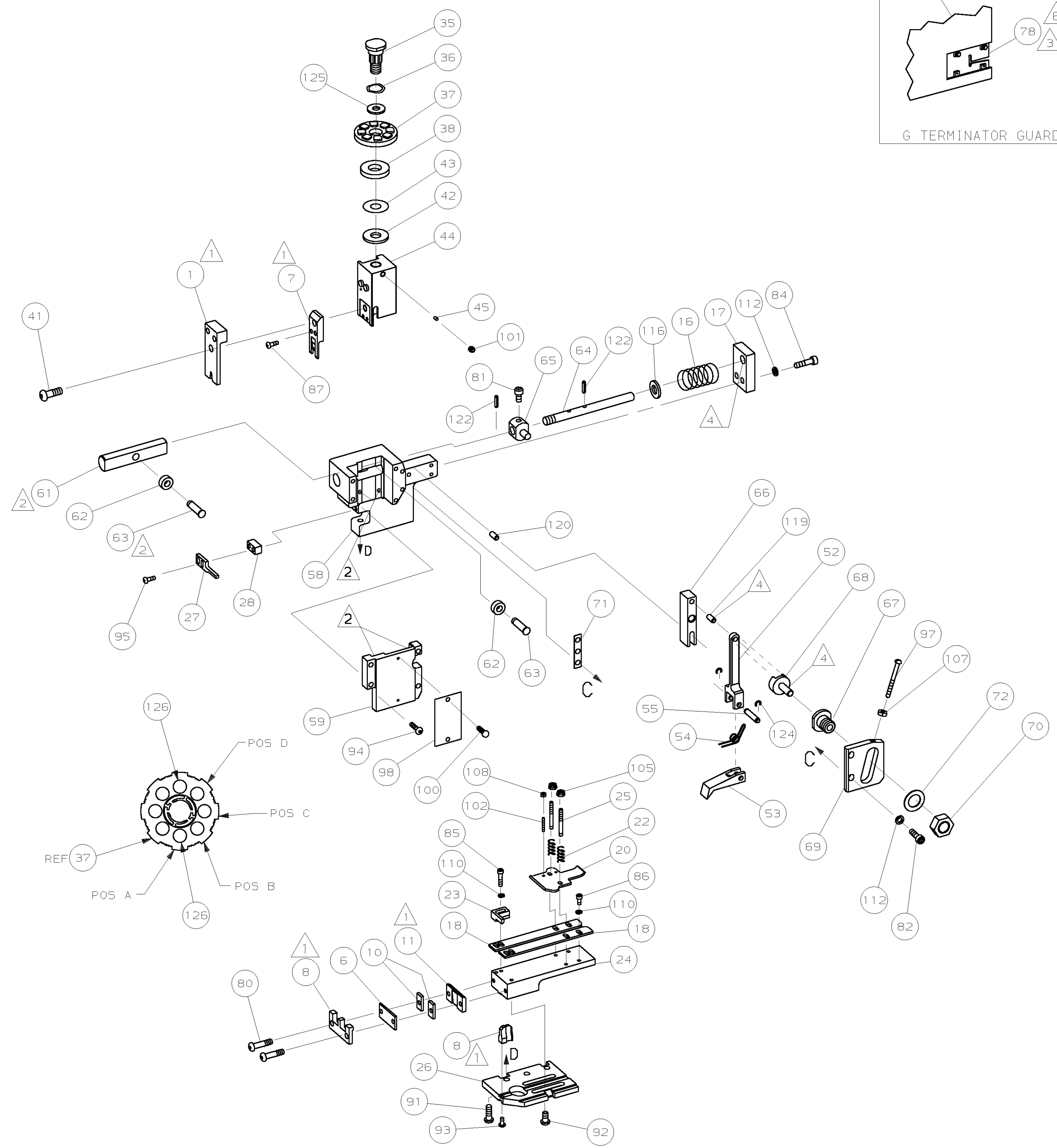
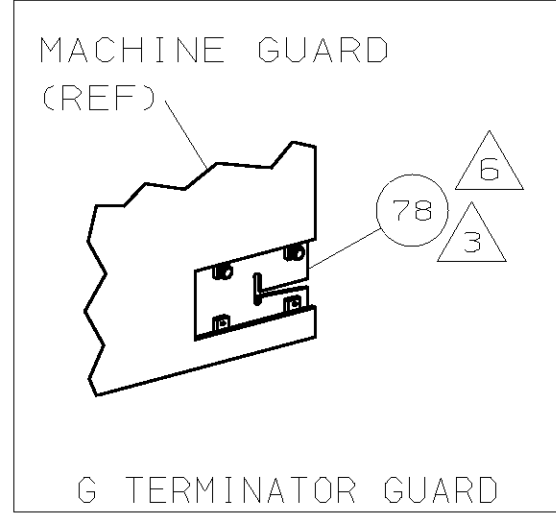


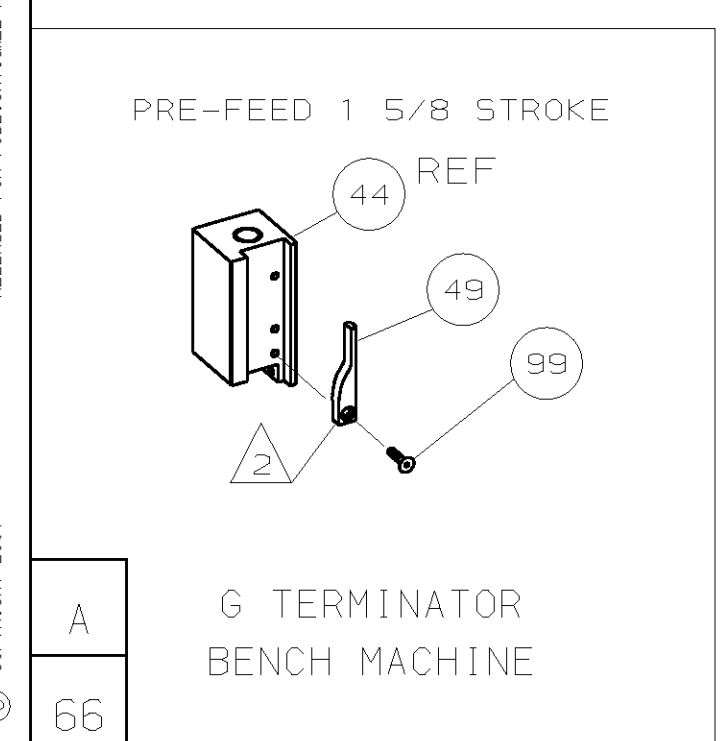
PART NUMBER	USED
680152-3	B
	354500-1



TERMINAL NAME: SPLICE		CRIMPING DATA	
PAD LTR	63834	CRIMP HEIGHT	WIRE SIZE
A		.040 ±.002 [1.02 ±0.05mm]	20
B		NOT	USED
C		NOT	USED
D		NOT	USED
CRIMP	SIZE	TYPE	RANGE
WIRE	.055 [1.4mm]	F	400-1100 CMA
INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.145-.185	114-2088	.190	SET UP GAGE LAYOUT L1611

QTY	RECD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1				129		129
1				128		128
2				127		127
1				126		126
1				125		125
1				124		124
2				123		123
2				122		122
1				121		121
1				120		120
1				119		119
				118		118
				117		117
1				116		116
				115		115
				114		114
				113		113
4				112		112
				111		111
7				110		110
2				109		109
1				108		108
1				107		107
				106		106
2				105		105
				104		104
				103		103
2				102		102
1				101		101
2				100		100
1				99		99
1				98		98
1				97		97
				96		96
2				95		95
4				94		94
1				93		93
4				92		92
3				91		91
				90		90
				89		89
				88		88
2				87		87
3				86		86
2				85		85
2				84		84
				83		83
2				82		82
1				81		81
2				80		80
				79		79
1				78		78
				77		77
				76		76
				75		75
				74		74
				73		73
1				72		72
1				71		71
-3						

QTY	RECD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1				60		60
1				59		59
1				58		58
				57		57
				56		56
1				55		55
1				54		54
1				53		53
1				52		52
				51		51
				50		50
1				49		49
				48		48
				47		47
				46		46
1				45		45
1				44		44
1				43		43
1				42		42
1				41		41
				40		40
				39		39
1				38		38
1				37		37
1				36		36
1				35		35
				34		34
				33		33
				32		32
				31		31
				30		30
				29		29
1				28		28
1				27		27
1				26		26
2				25		25
1				24		24
1				23		23
2				22		22
				21		21
1				20		20
				19		19
2				18		18
1				17		17
1				16		16
				15		15
				14		14
				13		13
				12		12
1				11		11
2				10		10
				9		9
1				8		8
1				7		7
1				6		6
				5		5
				4		4
				3		3
				2		2
1				1		1
-3						



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6 MOUNT TO INSIDE SURFACE OF G TERMINATING UNIT'S MAIN GUARD.
- 7 LUBRICANT MUST BE USED TO APPLY THIS TERMINAL.

QTY	RECD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1				458109-1	WASHER, FLAT (SPECIAL)	72
1				690517-1	SPACER	71
-3						

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MACHINING	
2 PLG DEC ±	3/16	DR J. BAKER	3/9/95
3 PLG DEC ±	3/16	APP A. BEDDICK	3/10/95
4 PLG DEC ±	3/16	REL B. MORGAN	5/15/95
ANGLES ±	0.005	AMP Incorporated Harrisburg, PA 17105-3608	
SURF TEXTURE:	0.8	NAME	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		END FEED HDM APPLICATOR	
		SCALE	MACHINE REF
		D	MINI APPL
		DWG NO	680152
		SHEET	1 OF 1
		REV	B3

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