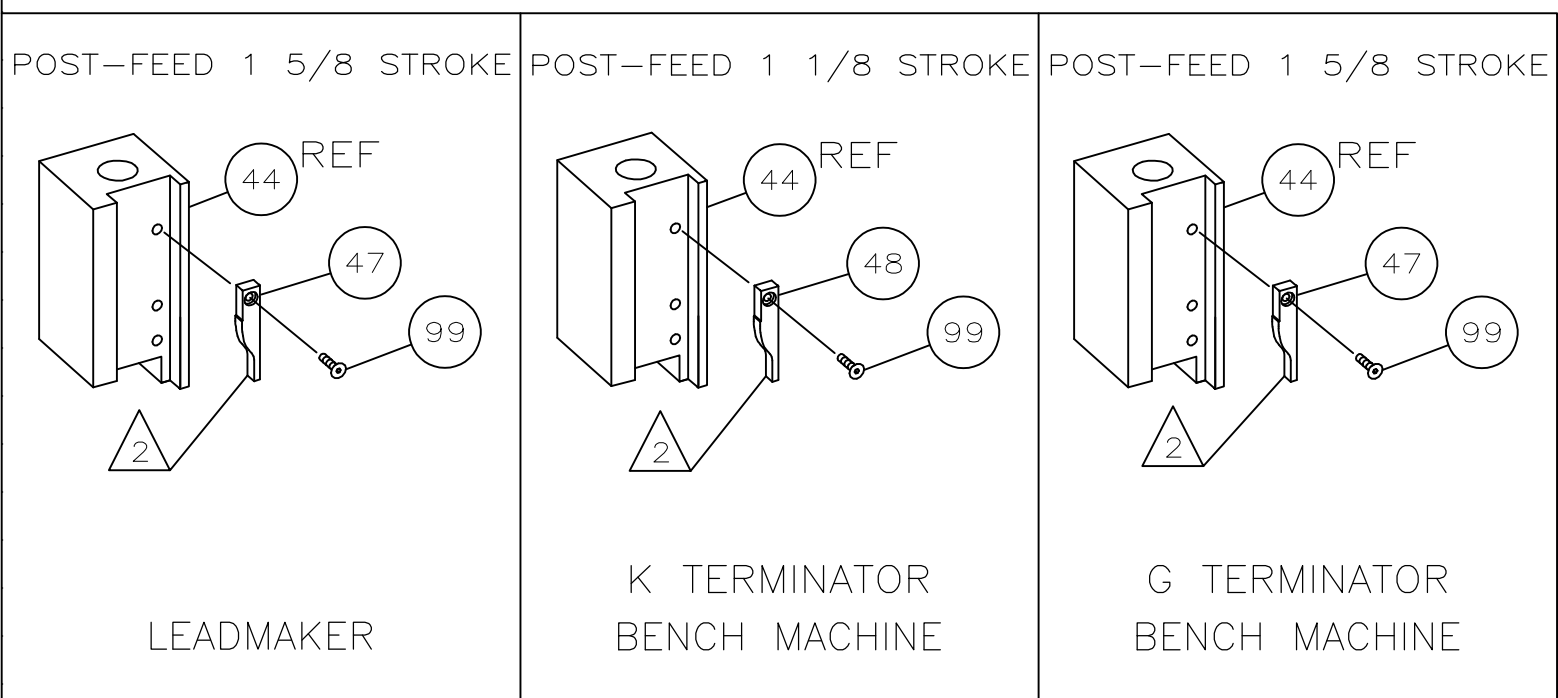
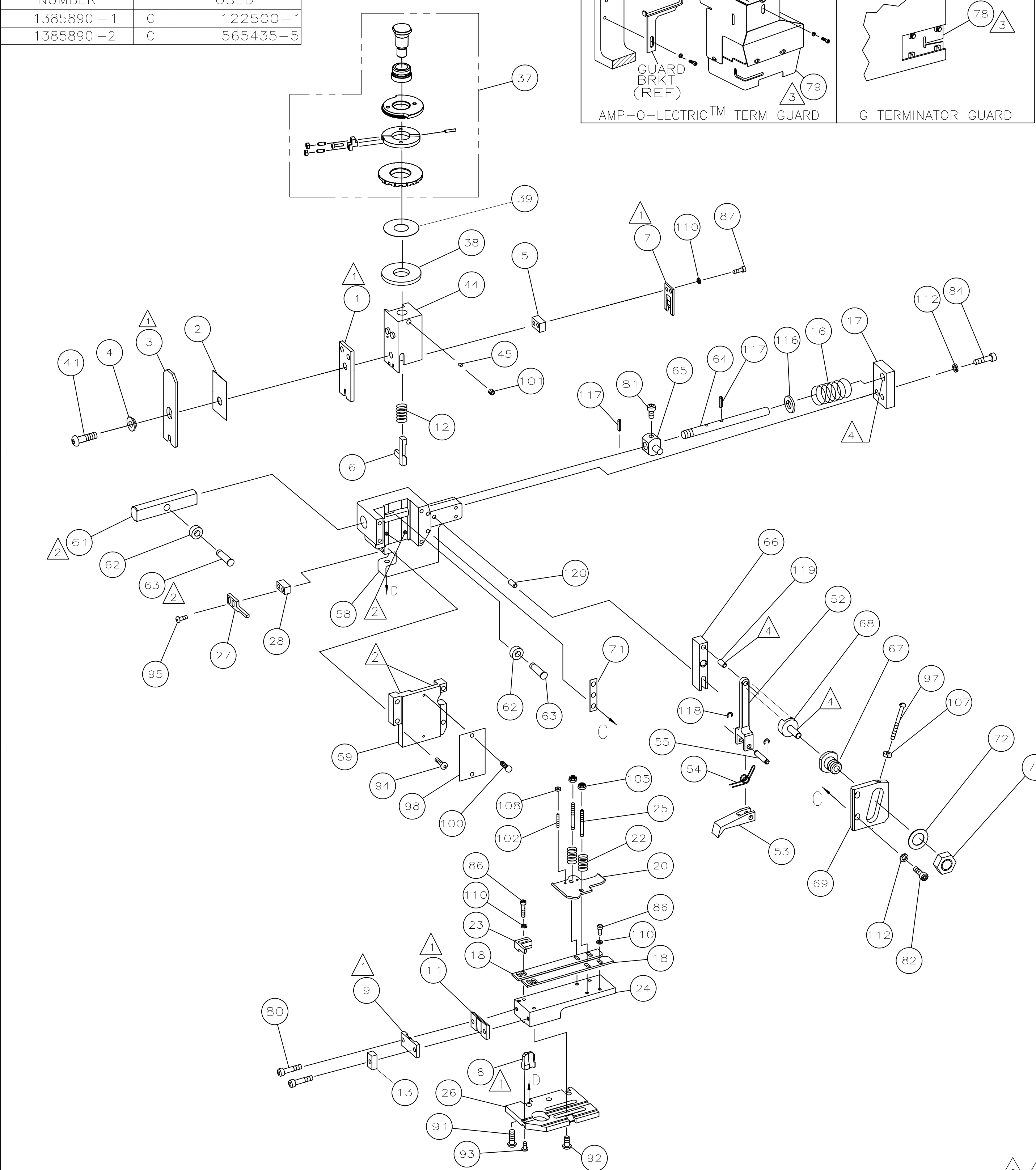


PART NUMBER	REV	FIRST USED
1385890-1	C	122500-1
1385890-2	C	565435-5



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- ⑤ ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- ⑥ ITEM 78 USED WITH G TERMINATOR ONLY.

*** WARNING:** ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: RECEPTACLE, FASTIN-FASTON, .250 SERIES

60295	REF SETTING	AMP TERMINAL	AMP CRIMP SPECS
61041		* CRIMP HEIGHT	WIRE SIZE
61164	B7	1.22 ±0.05mm [.048 ±.002]	18
61704	C8	1.12 ±0.05mm [.044 ±.002]	20
280095	D1	1.07 ±0.05mm [.042 ±.002]	22
	-	NOT USED	
	CRIMP	SIZE	TYPE RANGE
	WIRE	2.29mm [.090]	F 18-22
	INSUL	3.56mm [.140]	0 Ø2.16-3.18
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
5.41-6.48	114-2025	21.34	408-8039
		SET UP GAGE	LAYOUT
		458638-1	L253

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
1	1	WASHER, FLAT PRECISION	125
1	1	GENERAL INSTRUCTION PACKAGE	124
1	1	EF APPL INST 408-8039	123
			122
			121
REF	REF	1-21030-6 PIN,DOWEL(Ø.187x1.25)HSG	120
REF	REF	1-21030-1 PIN,DOWEL(Ø.187x.50)LEVER	119
REF	REF	21045-3 RING,RET"C"(Ø.187)FD PIN	118
REF	REF	5-21028-1 PIN,STD SPRING(Ø.12)FD ADJ ROD	117
REF	REF	21899-4 WASHER,FLAT(Ø5/16)SCR ADJ	116
			115
			114
			113
REF	REF	21024-5 WASHER,LOCK(NO.10)FD ROD GDE	112
			111
6	6	21024-4 WASHER,LOCK(NO.8)SHEAR BL	110
			109
2	2	21018-4 NUT,HEX(4-40)DRAG	108
REF	REF	21018-5 NUT,HEX(6-32)FD ADJ PL	107
			106
2	2	21022-2 NUT,HEX SL(8-32)DRAG STUD	105
			104
			103
2	2	2-21006-6 SCR,SKT SET(4-40x.62)DRAG	102
1	1	21009-2 SCR,SKT SET(1/4-20x.25)RAM	101
2	2	21017-2 SCR,DRIVE(#2x.19)ID PLATE	100
1	1	1-21002-7 SCR,BHC(6-32x.38)CAM	99
1	1	461264-5 PLATE, IDENTIFICATION	98
REF	REF	6-23715-5 SCR,PAN HD(6-32x1.50)FEED ADJ	97
			96
2	2	2-21002-2 SCR,BHC(8-32x.50)STRIPPER	95
REF	REF	2-21002-9 SCR,BHC(10-32x.75)HSG CAP	94
1	1	22733-8 SCR,BHC(8-32x.38 LW)ANVIL	93
4	4	3-21002-3 SCR,BHC(1/4-20x.50)ST GD PL	92
REF	REF	2-22733-8 SCR,BHC(1/4-20x.62)BASE PL	91
			90
			89
			88
2	2	2-21000-7 SCR,SHC(8-32x.50)SLUG BLADE	87
4	4	7-21000-4 SCR,SHC(8-32x.31)STRIP GUIDE	86
			85
			84
REF	REF	3-21000-7 SCR,SHC(10-32x.75)FEED ROD GDE	83
			82
REF	REF	3-21000-6 SCR,SHC(10-32x.62)FEED ADJ PL	81
REF	REF	3-21000-4 SCR,SHC(10-32x.38)PIVOT BLOCK	80
2	2	3-21002-0 SCR,BHC(10-32x.88)SHEAR PL	79
REF	-	455745-1 GUARD, WINDOW	78
-	REF	679532-1 INSERT, GUARD	77
			76
			75
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			73
REF	REF	458109-1 WASHER, FLAT (SPECIAL)	72
REF	REF	690517-1 SPACER	71
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LOC	DIST	REV	DESCRIPTION	DATE	DN	APVD
A	66					
C		ECR-14-005184		4-2013	XZ	JT

REV	DESCRIPTION
-1	LEADMAKER & BENCH MODEL G MECH POST FEED
-2	BENCH MODEL K MECH POST FEED

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
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THIS DRAWING IS A CONTROLLED DOCUMENT.

STE TE Connectivity Harrisburg, PA 17105-3608

NAME: END FEED HDM APPLICATOR

SCALE: 1 of 1