

NOTES:

- 1.No plastic deformation on the surface,burr less then 0.05mm
- 2.Assembly with 2.54 header,no plastic deformation ,good latch assembly
- 3.After assembly, wave-soldering(235°C 5sec),no plastic deformation , melt and so no.
- 4.Material : PBT+30%GF UL94V-0

RoHS compliant

Scale	1:1						Date	Name	Customer-No.	
TOLERANCE						Drawn	07.01.2002	Hellwig		
X.X	±0.10					Approved	04.05.2010	Hellwig	ASSMANN WSW-No.	
X.XX	±0.05								AWHCLIP XSHORT	
X.XXX	±0.02	③	Modify dimensions	04.05.2010	Dean				Drawing-No.	
DIM	TOL	②	Modify P/N	17.02.2009	Dean	ASSMANN WSW components			ASS 1184 CO	rev03
X.°	±2°	①	Drawn	07.01.2002	Hellwig					
X.X°	±X°									
Angle	TOL	Id.	Modification	Date	Name				Replace	Sheet 1 OF 2

1

2

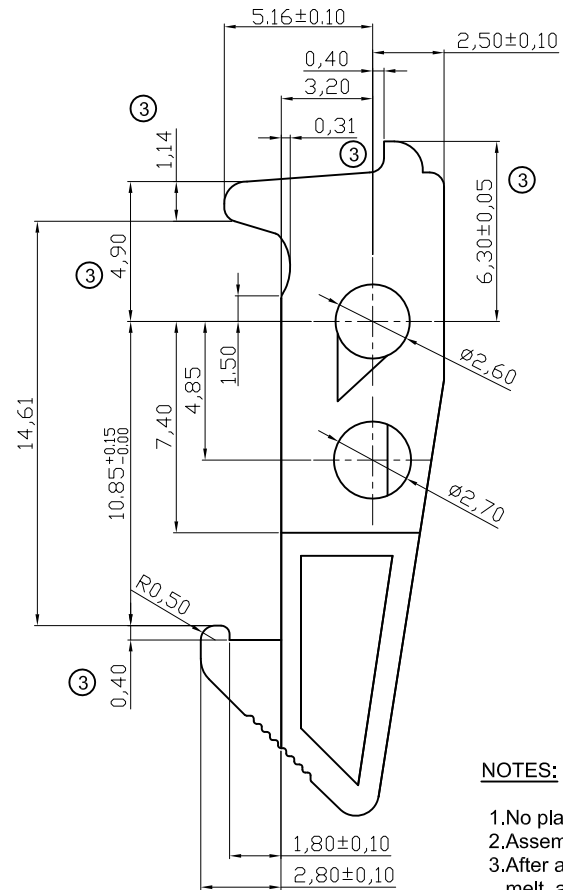
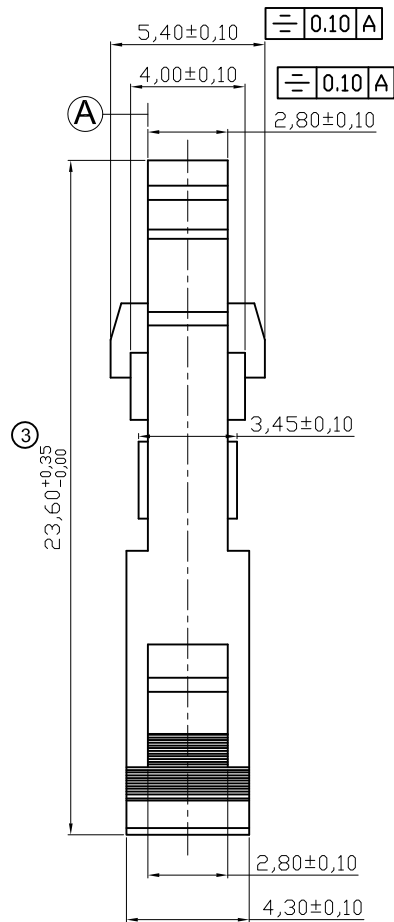
3

4

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6

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NOTES:

- 1.No plastic deformation on the surface,burr less then 0.05mm
- 2.Assembly with 2.54 header,no plastic deformation ,good latch assembly
- 3.After assembly, wave-soldering(235°C 6sec),no plastic deformation , melt and so no.
- 4.Material : PBT+30%GF UL94V-0

RoHS compliant

Scale	1:1					Date	Name	Customer-No.
TOLERANCE						Drawn	Hellwig	ASSMANN WSW-No. AWHCLIP LONG
X.X	±0.10					Approved	Hellwig	
X.XX	±0.05							Drawing-No.
X.XXX	±0.02	③	Modify dimensions	04.05.2010	Dean			ASS 1184 CO
DIM	TOL	②	Modify P/N	17.02.2009	Dean	ASSMANN WSW components		
X.°	±2°	①	Drawn	07.01.2002	Hellwig			Replace
X.X°	±X°							
Angle	TOL	Id.	Modification	Date	Name			